(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau Rec'd PCT/PTO 29 APR 2005

(43) International Publication Date 13 May 2004 (13.05.2004)

PCT

(10) International Publication Number WO 2004/039926 A1

(51) International Patent Classification⁷: C10G 25/12, C10L 3/10

C10L 3/06,

(21) International Application Number:

PCT/EP2003/050765

- (22) International Filing Date: 29 October 2003 (29.10.2003)
- (25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 02257483.4

29 October 2002 (29.10.2002) El

- (71) Applicant (for all designated States except US): SHELL INTERNATIONALE RESEARCH MAATSCHAPPIJ B.V. [NL/NL]; Carel van Bylandtlaan 30, NL-2596 HR The Hague (NL).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): VAN DE GRAAF, Jolinde, Machteld [NL/NL]; Badhuisweg 3, NL-1031 CM

Amsterdam (NL). LAST, Thijme [NL/NL]; Badhuisweg 3, NL-1031 CM Amsterdam (NL).

- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: REMOVAL OF SULPHUR COMPOUNDS FROM HYDROCARBON STREAMS USING ADSORBENTS AND REGENERATION OF THE LOADED ADSORBENTS

(57) Abstract: The invention concerns a process for the removal of sulphur compounds from a hydrocarbon stream, especially a gaseous hydrocarbon gas stream, comprising said sulphur compounds, which process comprises contacting said gas stream with an adsorbent comprising a zeolite having a pore diameter of at least 5 Å to adsorb the sulphur compounds thereon, the adsorption process followed by a regeneration process of used, loaded adsorbent by contacting the said loaded adsorbent with a regeneration gas stream having a relative water humidity less than 100 %, especially less than 80 %. Suitably the regeneration is followed by a dry regeneration treatment. The invention further relates to a process for the regeneration of adsorbent comprising a zeolite having a pore diameter of at least 5 Å loaded with sulphur compounds by contacting the adsorbent with a regeneration gas stream having a relative water humidity less than 100 %, especially less than 80 %. Suitably the regeneration is followed by a dry regeneration treatment.

